



NOTES

- 1) RADIUS OF SCALLOPS ARE R=15 UNLESS OTHERWISE SPECIFIED.
 - 2) TO COMPLETE THE FRAME WITH THE MECHANICALS AND ELECTRICALS ACCESSORIES BRACKETS AND SUPPORTS.
 - 3) REFER TO DWG. 12834-0550 FOR NON DESTRUCTIVE INSPECTIONS.
 - 4) FOR DIMENSIONAL AND GEOMETRICAL TOLERANCES IT IS TO BE REFERRED TO TECHNICAL SPECIFICATION ISSUED BY "OMG" ASSURANCE QUALITY SERVICE
- CQ 80086.
- 5) EXCEPT WHERE OTHERWISE INDICATED WELDS MUST BE  A=A=0.7XTh.min.
- WERE NOT POSSIBLE  A=A=0.7XTh.min.
- 6) WELD SYMBOLS ARE ACCORDING TO AWS STANDARD
- 7) ROUND-OFF THE EDGE TO AVOID THE DETACHMENT OF PAINT

CHAMFER 1x45°
WHERE NOT INDICATED

FOR N.1 CRANE MANUFACTURE N.1 PIECE

[illegible]

Formato: A2